

## Forward Spar Middle - Lift Strut Attach Area

5 ea. existing holes measure  $3/8 = .375$  per print.  
However, must be opened up .087 for  
final ream of .462, which is dimension for all 6 ea.  
spars that we have previous experience with.

Note: we have below bushings in stock

5 ea. phenolic bushings

OD .461 (+.001/-.002)

L 1.010 (+000/-.004)

ID .250 (+.002/-.000)

Orig TCraft Drawing PN: 2570-3

JIG Rev 9-16-21