



CASCOPHEN® G-1131A and CASCOSSET® 1131B

Description:

Cascophen® Adhesive System G-1131-A with Cascoset® G-1131-B is a two component resorcinol-formaldehyde resin adhesive, capable of curing at room temperature and providing strong, water-proof bonds of utmost durability. Cascophen Adhesive System G-1131 is especially effective as an assembly woodworking glue where strength and resistance against water, weathering, and dampness are required. These features are advantageous for general marine and aircraft use and other exterior service applications.

Typical Physical Properties (at time of manufacture)

Product	Specifications	Units	Test Method
Type	PRF		
Color- 1131-A	Liquid	Resin	Reddish Purple
1131-B	Powder	Hardener	Tan to Brown
Viscosity Brookfield 1	415-565	cPs	#2/20/23C
pH	6.9-7.5	C	(25)
Mix Ratio	100g/20g	by weight	resin-liquid/hardener-powder
Gel Time 1131A/1131B	30-50	minutes	
Specific Gravity Resin	1.07-1.18		
Storage Life Resin	12	months	@ 32 - @ 90 F
Storage Life Hardener	08	months	@ 70 F

Notes:

¹ Brookfield® is a registered trademark of Brookfield Engineering Inc.

Before using any MOMENTIVE product, please be sure to read the Material Safety Data Sheet (MSDS) which was included with the shipment

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